

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	21763
<b>Description:</b> Saddle Kit for: D412-652-011/021 and D205-594-011/013/015	<b>Part Number:</b>	K10004
	<b>Qty:</b>	3

Step	Location	Procedure	By	Date	Qty																																																																												
1	EXPEDITING	Issue Work Order <i>RF 03.06.06 RF 02.11.21</i> <del>B412-652-011</del>	<i>JD</i>	<i>04.10.22</i>	<i>3</i>																																																																												
2	EXPEDITING	Photocopy paper work for <del>D412-652-011</del> , <del>D412-658-021</del> , & <del>D205-594-011</del> , -013, <del>045</del> , & K10004, and labels per PPP K10004 <del>CHG003</del> <i>CHG002 RF 02.11.21</i> <i>WK 44 # 02.11.21</i>	<i>JD</i>	<i>04.10.27</i>	<i>3</i>																																																																												
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D205-641-011</td><td>GHW Kit</td><td><i>B19306/B19304/B19506</i></td></tr><tr><td>32</td><td>D2570</td><td>Bushing</td><td><i>B21962</i></td></tr><tr><td>2</td><td>D2968-041</td><td>Tow Ring</td><td><i>B20929/B21620</i></td></tr><tr><td>2</td><td>D5951</td><td>Saddle</td><td><i>B21768</i></td></tr><tr><td>2</td><td>D5953</td><td>Saddle</td><td><i>B21802/B21769</i></td></tr><tr><td>2</td><td>D5955</td><td>Saddle</td><td><i>B21770</i></td></tr><tr><td>2</td><td>D5957</td><td>Saddle</td><td><i>B21771</i></td></tr><tr><td>16</td><td>AN4-51A</td><td>Bolt</td><td><i>m16286</i></td></tr><tr><td>32</td><td>AN5-15A</td><td>Bolt</td><td><i>m14115/m15072/m15992</i></td></tr><tr><td>2</td><td>AN5-36A</td><td>Bolt</td><td><i>m9967</i></td></tr><tr><td>2</td><td>AN5-42A</td><td>Bolt</td><td><i>m3876</i></td></tr><tr><td>2</td><td>AN5-43A</td><td>Bolt</td><td><i>m6366</i></td></tr><tr><td>2</td><td>AN5-45A</td><td>Bolt</td><td><i>m3876</i></td></tr><tr><td>18</td><td>MS21042L4 ✓</td><td>Nut (or MS21042-4)</td><td><i>m15020</i></td></tr><tr><td>40</td><td>MS21042L5 ✓</td><td>Nut (or MS21042-5)</td><td><i>m15539</i></td></tr><tr><td>80</td><td>AN960JD516</td><td>Washer</td><td><i>m15066</i></td></tr><tr><td>2</td><td>AN970-4</td><td>Washer</td><td><i>m15199</i></td></tr><tr><td>1</td><td colspan="2">Document package from Step 2</td><td><i>✓</i></td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D205-641-011	GHW Kit	<i>B19306/B19304/B19506</i>	32	D2570	Bushing	<i>B21962</i>	2	D2968-041	Tow Ring	<i>B20929/B21620</i>	2	D5951	Saddle	<i>B21768</i>	2	D5953	Saddle	<i>B21802/B21769</i>	2	D5955	Saddle	<i>B21770</i>	2	D5957	Saddle	<i>B21771</i>	16	AN4-51A	Bolt	<i>m16286</i>	32	AN5-15A	Bolt	<i>m14115/m15072/m15992</i>	2	AN5-36A	Bolt	<i>m9967</i>	2	AN5-42A	Bolt	<i>m3876</i>	2	AN5-43A	Bolt	<i>m6366</i>	2	AN5-45A	Bolt	<i>m3876</i>	18	MS21042L4 ✓	Nut (or MS21042-4)	<i>m15020</i>	40	MS21042L5 ✓	Nut (or MS21042-5)	<i>m15539</i>	80	AN960JD516	Washer	<i>m15066</i>	2	AN970-4	Washer	<i>m15199</i>	1	Document package from Step 2		<i>✓</i>	<i>CD</i>	<i>05/05/17</i>	<i>3</i>
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4	QC	Inspect Level 4	<i>W</i>	<i>03/05/17</i>	<i>3</i>																																																																												
5	STORES	Package as per PPP K10004 <i>REV.D</i>	<i>CD</i>	<i>05/05/17</i>	<i>3</i>																																																																												
6	EXPEDITING	Close Work Order Cost / part <i>1796.88</i> <i>500 as per 119 (3)</i>	<i>JD</i>	<i>05.05.17</i>	<i>3</i>																																																																												

Rev	Date	Change	Revised by	Approved
A	99.06.03	New Issue	DM	
B	00.06.26	Revised per ENC 296 new dwg K10004 rev. A	EC	
C	02.04.11	Added change 003	NG	02-04-11

**RELEASED**

02/04/11

Ph

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 21, 2004  
08:51 am

Work Order No	: 0021763	Department Code:	
Project Name	: *K10004	Burden Flags	: NNNNNNNN
Project For	: WK446	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10004	Invoice Number	:
Description	: Saddle Kit Extra High	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 3	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 10-20-04		
Est Finish Date	: 11-11-04	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00